



# **Energy Environment Solutions for Sustainable Growth**

# Float Trap WO 1011 & 1211

## **STEAM ENGINEERING**

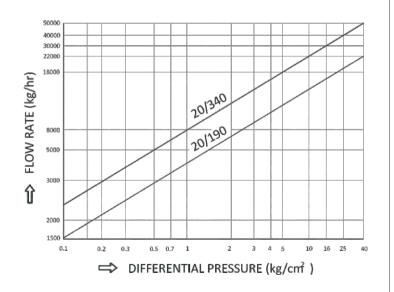
#### **INTRODUCTION**

Float controlled steam trap RIFOmat-WO is a maintainable buoyancy operated steam trap having continuous modulated discharge. The steam trap is designed to handle large steam condensate loads at very low available pressure differential.

The steam trap is best suited for draining condensate from process heating equipment like heat exchangers, evaporators and re-boilers. Typical applications are in sugar industry, refineries, petro-chemicals and all process industries.

#### **FEATURES**

CAPACITY CHART



- Very high resistance to water hammer.
- Specially designed Rotary slide valve ensures modulating flow controls at various loading conditions.
- Highly recommended for very low differential pressure & very high condensate load condition.
- Increasing level opens and decreasing level closes the outlet port.

### MATERIALS

| No | Component      | Material    | Specification    |
|----|----------------|-------------|------------------|
| 1  | Cover Plate    | Alloy Steel | ASTM A516 Gr. 70 |
| 2  | Gasket         | Alloy Steel | ASTM A1008       |
| 3  | Body           | Alloy Steel | ASTM A106 Gr. B  |
| 4  | Vent Plug      | Steel       | ASTM A675 Gr. 70 |
| 5  | Gasket (SWG)   | SS          | SS 304+Graphite  |
| 6  | Drain Plug     | Steel       | ASTM A675 Gr. 70 |
| 7  | Drain Tube     | Steel       | ASTM A276 Gr.304 |
| 8  | Immersion Tube | Steel       | ASTM A321 Gr.304 |
| 9  | Float          | Steel       | ASTM A240 Gr.304 |
| 10 | Control Screw  | Steel       | ASTM A479 Tp.304 |
| 11 | Stud & Hex Nut | Steel       | ASTM A193 Gr.B16 |
|    |                |             | ASTM A194 Gr.8M  |

#### **BODY DESIGN CONDITIONS**

| Parameter  | W0-1011 | W0-1211 |
|--|---------|---------|
| Maximum Operating Pressure - PMO (kg/cm <sup>2</sup> ) | 16      | 40      |
| Maximum Operating Temperature - TMO<br>(°C)            | 425     | 425     |

#### End Connections :

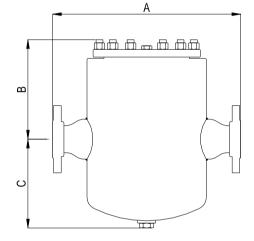
Flanged end as per ASME B16.5 - others on request Size : DN 50 / DN 80 / DN 100

Certifications : Indian Boiler Regulation (IBR) on request.

Product of RIFOX GmbH - A THERMAX group company



#### **DIMENSIONS & WEIGHT**



| Size   | А   | В   | С   |
|--------|-----|-----|-----|
| DN 50  | 430 | 230 | 210 |
| DN 80  | 450 | 230 | 210 |
| DN 100 | 450 | 230 | 210 |

Weight : Maximum weight of trap is 75 Kg.